SAFETY DATA SHEET

1. Identification

Product identifier **Carbon Black Oil**

Other means of identification

SDS number EJ-471-GHS

Synonyms Decant oil, slurry oil, clarified oil, heavy aromatic fuel oil. catalytically cracked clarified oil, carbon black feedstock, carbon black feedstock oil, residual fuel oil blendstock, coker feedstock, and pyrolysis tar

Recommended use Feedstock or Blendstock

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer Enjet, LLC **Address**

1 Sugar Creek Center Blvd, Suite 125
Sugar Land, Texas 77478

Telephone

Emergency phone number CHEMTREC USA +1 - (800) 424-9300
Enjet, LLC +1 - (713) 552-1559

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Acute toxicity, inhalation	Category 4
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2 (Thymus, Liver, Blood)
	Aspiration hazard	Category 1

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Combustible liquid. May be fatal if swallowed and enters airways. Harmful if inhaled. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from flames and hot surfaces-No smoking. Do not breathe mist or vapor. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. Do NOT induce vomiting. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Static accumulating flammable liquid. Gas may evolve and accumulate in confined spaces.

3. Composition/information on ingredients

Chemical name	CAS number	%
Carbon Black Oil	64741-62-4	90 - 100
Asphaltenes (petroleum)**	91995-23-2	0-5
Polycyclic aromatic hydrocarbons**	130498-29-2	0-5
Hydrogen sulfide**	7783-06-4	<0.1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.
** Denotes impurities/stabilizing agents that are part of the overall varying composition of main constituent carbon black oil.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO_2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Do not breathe mist or vapor. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon Black Oil (CAS 64741-62-4)	PEL	5 mg/m3	Mist.

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Hydrogen sulfide (CAS 7783-06-4)	Ceiling	20 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Carbon Black Oil (CAS 64741-62-4)	TWA	5 mg/m3	Inhalable fraction.
Hydrogen sulfide (CAS 7783-06-4)	STEL	5 ppm	
	TWA	1 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Carbon Black Oil (CAS 64741-62-4)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Hydrogen sulfide (CAS 7783-06-4)	Ceiling	15 mg/m3	
		10 ppm	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Wear suitable protective clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Thick. black, oily liquid
Physical state	Liquid.
Form	Oily liquid.
Color	Black
Odor	Characteristic
Conductivity	0.5 - 1.0 ps/m
pH	6.8 - 7.5
Melting point/freezing point	Not available.
Initial boiling point and boiling range	> 399.2 °F (> 204 °C)
Flash point	> 158.0 °F (> 70.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 0.1 mm Hg
Vapor density	> 2
Relative density	1.06 - 1.2
Relative density temperature	60 °F (15.56 °C)
Solubility (ies)	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	> 500 °F (> 260 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity Chemical	The product is stable and non-reactive under normal conditions of use, storage and transport.
stability Possibility of	Material is stable under normal conditions.
hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. Harmful if inhaled.

Components	Species	Test Results
Hydrogen sulfide (CAS 7783-06-4)		
Acute		
Inhalation		
LC50	Rat	> 0.38 mg/l, 960 Minutes

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black Oil (CAS 64741-62-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Hydrogen sulfide (CAS 7783-06-4)			
Aquatic			
Fish	LC50	Lake whitefish (Coregonus clupeaformis)	0.002 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	NA1993
UN proper shipping name	Combustible liquid, n.o.s. (Carbon Black Oil)
Transport hazard class (es)	
Class	Combustible Liquid
Subsidiary risk	-
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
One or more components are not listed on TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Hydrogen sulfide (CAS 7783-06-4) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrogen sulfide	7783-06-4	100	500		

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Polycyclic aromatic hydrocarbons	130498-29-2	0-5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Polycyclic aromatic hydrocarbons (CAS 130498-29-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrogen sulfide (CAS 7783-06-4)

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Carbon Black Oil (CAS 64741-62-4)
Hydrogen sulfide (CAS 7783-06-4)

US. New Jersey Worker and Community Right-to-Know Act

Carbon Black Oil (CAS 64741-62-4)
Hydrogen sulfide (CAS 7783-06-4)
Polycyclic aromatic hydrocarbons (CAS 130498-29-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Carbon Black Oil (CAS 64741-62-4)
Hydrogen sulfide (CAS 7783-06-4)
Polycyclic aromatic hydrocarbons (CAS 130498-29-2)

US. Rhode Island RTK

Hydrogen sulfide (CAS 7783-06-4)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Carbon Black Oil (CAS 64741-62-4)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-28-2015

Revision date 06-18-2015

Version # 02

Revised sections 3

HMIS® ratings Health: 2*
Flammability: 2
Physical hazard: 0

NFPA ratings

Disclaimer

Enjet, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.